

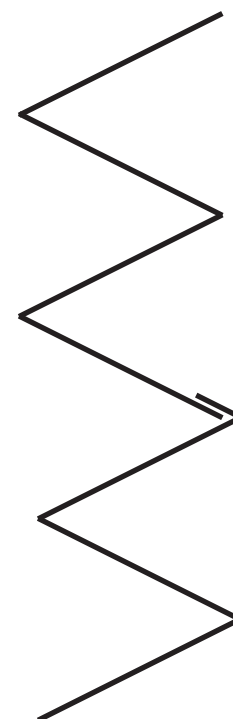
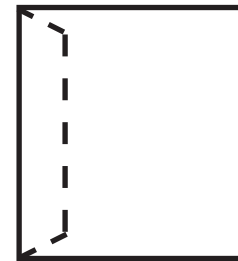
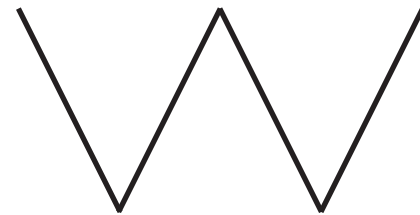
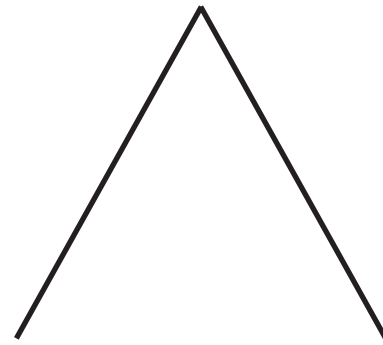
Accordion #1 Tipped Sections + Adhesive Covers

Folding

1. Cut strip of paper as follows
 - a. Height = Height of book
 - b. Width = width of one panel x total number of panels
 - c. Total number of panels = 2, 4, or 8
2. Check to be sure that the width of each end is the same
3. Fold the strip in half, lining up the edges (2 panels)
4. Fold each half of the strip in half (4 panels)
5. Fold each quarter of the strip in half (8 panels)
6. Create at least 2 of these folded strips, to be tipped together

Splicing + Tipping

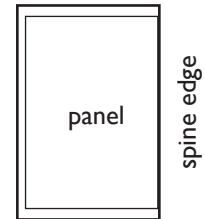
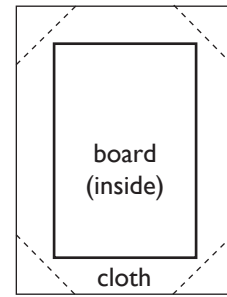
1. To make a splice, you will trim a panel from one of your strips
2. Your splice width should be between 3/16" and 1/4"
3. Measure this distance from the final fold of one strip and cut
4. Miter the edges of your splice at 45 degrees, 1/8" from the fold
5. Trim a paper thickness off of the non-spliced strip
6. Place the two strips together as you will tip them
7. Align the textblock as follows
 - a. Jog to the edge away from the splice
 - b. Jog to the tail of the textblock
8. Using two weights, position your text block for gluing
9. Mask off just past the fold of your splice with waste paper
10. Glue out your splice with PVA/methyl mix
11. Tip the splice to the second panel
12. Insert wax paper and dry under weight



Accordion #1 (continued) Tipped Sections + Adhesive Covers

Covers

1. Two boards should be cut to the same dimensions as the textblock
2. Cover the outside of your boards with bookcloth and dry under weight
3. Trim out your cloth turn-ins to 1/4" or 3/8"
3. Attach the first and last of your panels to the boards as follows
 - a. Trim a paper thickness from the edge of the panel
 - b. Place waste paper under the panel
 - c. Glue out the entire panel with PVA/methyl mix
 - d. Remove waste paper
 - e. Align the fold of the panel with spine of the board
 - f. Center the panel with the head and tail of the board
 - g. Drop panel lightly onto the board and check alignment
 - h. Press down and secure by smoothing with your bone folder
 - i. Place wax paper between glued panel and textblock
 - j. Dry under weight



Accordion #2
Double-Leaved Sections +
Non-Adhesive Covers by Hedi Kyle

Prepping Folios

1. Trim single folios of heavy paper (like Canson) as follows
 - a. $H = H$ of book
 - b. $W = W$ of the book
 - c. Total number of panels = 1 more than the number of folios
 - d. Choose at least 4 folios to tip together (= 5 panels)
 - e. Paper can be different colors but must be same material



Tipping

1. Work in pairs (tip 1:1, then 2:2, then 4:4, etc.)
2. Align pairs as follows
 - a. Jog to the foredge of the textblock
 - b. Jog to the tail of the textblock
3. Using a weight, position pairs for gluing
4. Place waste paper under edge to be tipped
5. Place another piece of waste paper 3/16" to 1/4" from the edge
6. Glue the unmasked edge with PVA/methyl mix
7. Remove waste paper and tip edge to valley of second folio
8. Insert wax paper and dry under weight
9. Repeat steps 4-8 with the edge of the second folio
10. Continue tipping folios in pairs for desired number of panels

Covers

1. Prepare materials as follows and assemble
 - a. Two pieces binders board to $H \times W$ of textblock
 - b. Two pieces of heavy paper (like Canson)
 - $H = H$ of textblock
 - $W = W$ of textblock + 2"
 - c. Two pieces of heavy paper (like Canson)
 - $H = H$ of textblock + 2"
 - $W = W$ of textblock + 2"
 - d. One piece of heavy paper (like Canson) for spine piece
 - $H = H$ of textblock
 - $W = W$ of spine + 2" to 3"
 - e. Miter corners at 45 degree angle
 - f. Score and fold spine

