Case Binding
Flatback (continued)

Case Prep

1. Cut two board for your case to the following dimensions
    a. H = H of textblock + endbands (each endband should add 2-3mm, which will be your square)
    b. W = W of textblock - 3mm (for 2mm square)
    c. W = W of textblock - 2mm (for 3mm square)

2. Make a joint spacer (approximately 1/4" for 0.70 binders board)

3. Cut a spine stiffener from Bristol board or a card stock with equivalent thickness to the following dimensions
    a. H = H of boards
    b. W = SMALLER of the following two measurements
        thickness of textblock + two boards, measured at the FORE-EDGE
        thickness of textblock + one board, measured at the SPINE

4. Cut a lap component using Mohawk super-fine or comparable paper to the following dimensions
    a. H = H of boards
    b. W = W of spine stiffener + 4"

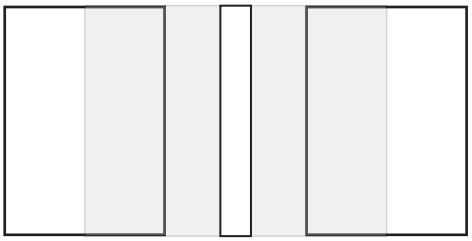
5. Using PVA and a straight edge, glue out the spine stiffener and adhere to the center of the lap paper

6. Flip lap component over and define the edges of your spine stiffener with your bone folder

7. Using your joint spacer, measure 1/4" on either side of the spine stiffener for the joints and mark

8. Using a straight edge, glue out a 2" strip on your boards and adhere them, one by one, to the lap component
    a. Boards must be glued to the side of the lap component OPPOSITE to that of the spine stiffener
    b. BE SURE that the H and T of the board align with the H and T of the spine stiffener
    c. BE SURE that your joints are even

9. Dry under weight



Case Covering

1. Cut your materials to the following dimensions
    a. H = H of case + 1"
    b. W = W of case + 1"

2. Glue out the cloth and center the lapped boards onto the cloth (paper FACE UP, boards FACE DOWN)

3. Work the cloth against the board edges to create well defined joints, then smooth out the remaining cloth

4. Miter and turn in H and T, then sides, just as you did for the Ethiopian boards

5. Trim out turn-ins (1/4-3/8")
    a. BE SURE to stop trimming @ 1/8" from your board edges

6. Dry under weight